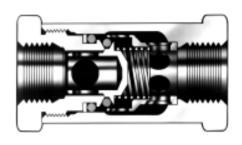
Fred C. Gilbert Co. 106 Norris Road Bakersfield, Ca. 93308 661-399-9569 fax 661-393-9654





# 200 SERIES 0 to 3,000 PSIG H200 SERIES 0 to 6,000 PSIG CHECK VALVES

## Features Benefits

- Quick Opening / Positive Closing
- · Provides a wide range of adaptability.
- Large Flow Capacity
- The patented sealing principle effects complete leakproof closing under all pressure conditions.
- Zero Leakage
- Compact, easy installation. Efficient inline piston reduces size and weight.
- Floating o-ring
- The streamlined poppet and full ports offer minimum restriction to flow.

## **Technical Data**

Body Construction Materials:

 Aluminum, Brass, Steel, 303 or 316 Stainless Steel

O-ring Materials:

 Buna N, Ethylene Propylene, Fluorosilicone, Neoprene, Teflon® and Viton®

Operating Pressure:

200 Series – to 3,000 PSIG (207 BAR)
 H200 Series – to 6,000 PSIG (414 BAR)

Proof Pressure:

• 1-1/2 times operating pressure

Rated Burst Pressure:

• 2-1/2 times operating pressure

Cracking Pressure:

• 0.1 to 25 PSIG (0.007 to 17.2 BAR)

Temperature Range:

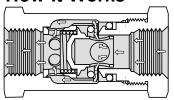
• -320° F to +550° F (-196° C to +288° C)

Based on o-ring material, see "How to Order"

Connection Sizes:

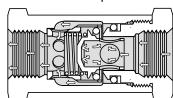
• 1/8 inch to 2 inch

## **How It Works**



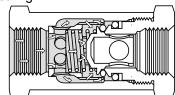
#### **OPEN**

Full flow passages offer minimum restriction to flow. Spring is completely removed from flow path.



## **CLOSING**

Floating o-ring automatically establishes line contact with conical metal surfaces of poppet and seat to cushion closing and insure perfect sealing.



### **CLOSED**

O-ring only seals. Full pressure load is carried by metal-to-metal seat. Increasing pressure increases sealing efficiency; metal seat prevents any possibility of deformation or extrusion of o-ring.

NOTE: Proper filtration is recommended to prevent damage to sealing surfaces.

### **CRACKING PRESSURE**

## MINIMUM CRACKING PRESSURE AVAILABLE - 0.1 PSI MAXIMUM CRACKING PRESSURE AVAILABLE - 25 PSI

NOTE: Cracking pressure is defined as pressure at which flow is 5cc/min. except for 220 Series for which flow is approximately .02 cfm. When ordering a cracking pressure within the standard range or below the standard range of cracking pressure, the dash number is a "maximum." Example: 259A-4TT-.3 (C.P. tolerance will be +0%, -50%). When ordering a cracking pressure equal to or greater than the upper limit of the standard C.P. shown above, C.P. tolerance will be  $\pm 10\%$ . Example: 259A-4TT-5. Cracking pressures over 8 psi should not be specified without consulting the factory. Where 200 Series valves are supplied with higher cracking pressures, a shroud ring may be used to confine the o-ring.



#### **LEAKAGE**

External Zero Internal

Elastomeric Seals Zero
Teflon® Seals 0-50 psi 5cc/min max

50+ psi .5cc/min max

For cracking pressures less than standard, consult the factory for leakage rates.

### **OPERATING PRESSURE 200 SERIES**

Aluminum (A)	Tube	3/16" to 1-1/2"	0-3,000 PSIG to 200° F
	Pipe	1/8" to 1-1/2"	0-3,000 PSIG to 200° F
Brass	Tube	3/16" to 1-1/2"	0-3,000 PSIG to 300° F
	Pipe	1/8" to 1-1/2"	0-3,000 PSIG to 300° F
Brass	Pipe	2"	0-1,500 PSIG to 300° F
Steel	Tube	3/16" to 1-1/2"	0-3,000 PSIG to 300° F
	Pipe	1/8" to 2"	0-3,000 PSIG to 300° F
St. Steel	Tube	3/16" to 1-1/2"	0-3,000 PSIG to 450° F
	Pipe	1/8" to 2"	0-3,000 PSIG to 450° F

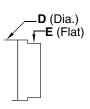
### **OPERATING PRESSURE H200 SERIES**

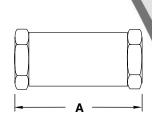
Aluminum (A)	Tube	3/16" to 1-1/4"	0–6,000 PSIG to 200° F
	Pipe	1/8" to 1-1/2"	0-6,000 PSIG to 200° F
Brass	Tube	3/16" to 1-1/4"	0-5,000 PSIG to 300° F
	Pipe	1/8" to 1-1/2"	0-5,000 PSIG to 300° F
Steel	Tube	3/16" to 1-1/4"	0-5,000 PSIG to 300° F
	Pipe	1/8" to 1-1/2"	0-5,000 PSIG to 300° F
St. Steel	Tube	3/16" to 2"	0-6,000 PSIG to 450° F
	Pipe	1/8" to 2"	0-6,000 PSIG to 450° F

## End Connections, Dimensions (inches) & Weights

RR, BB - FEMALE TUBE										
Dash	Tube	Α	В	C Hex	Opt. Dim	ensions	Weights (lbs)			
No.	Size	± .050	Ref.	& Rd.	D	Е	Alum	All Steel		
4BB	1/4"	1.98		.75	l	_	.06	.16		
5BB	5/16"	2.07*	_	.81	1	_	.08	.22		
6BB	3/8"	2.44	_	.81			.08	.22		
8BB	1/2"	3.06	_	1.00	-		.13	.37		
10BB	5/8"	3.42		1.12	1	_	.18	.50		
12BB	3/4"	3.83	_	1.50	1.75	1.50	.34	.88		
16BB	1"	4.37	_	1.75	2.00	1.75	.52	1.50		
20BB	1-1/4"	4.99	_	2.00	2.25	2.00	.68	2.18		
24BB	1-1/2"	5.75	_	2.75	2.75	2.25	2.05	5.95		

Optional (Based on availability)

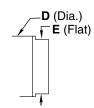


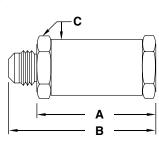


\*Exception: 200T-5BB (A Dim) is 2.44

DT -	BT – FEMALE TUBE > MALE TUBE or											
	TB – MALE TUBE > FEMALE TUBE  Dash   Tube   A   B   C Hex   Opt. Dimensions   Weights (lbs)											
			_									
No.	Size	± .050	Ref.	& Rd.	D	E	Alum	All Steel				
4BT	1/4"	1.53	2.08	.75			.06	.15				
6BT	3/8"	1.98	2.54	.81	_	-	.08	.21				
8BT	1/2"	2.37	3.03	1.00			.12	.34				
12BT	3/4"	3.00	3.86	1.50	1.75	1.50	.32	.96				
16BT	1"	3.50	4.41	1.75	2.00	1.75	.50	1.46				
20BT	1-1/4"	3.97	4.93	2.00	2.25	2.00	.68	1.90				
24BT	1-1/2"	4.73	5.81	2.75	2.75	2.25	1.82	5.31				
4TB	1/4"	1.98	2.53	.75			.07	.20				
5TB	5/16"	1.98	2.53	.81			.07	.20				
6TB	3/8"	1.98	2.54	.81	_		.08	.21				
8TB	1/2"	2.49	3.15	1.00	_	_	.14	.37				
10TB	5/8"	2.80	3.56	1.12	l —	_	.18	.50				
12TB	3/4"	3.33	4.19	1.50	1.75	1.50	.37	1.07				
16TB	1"	3.74	4.65	1.75	2.00	1.75	.55	1.60				
20TB	1-1/4"	4.39	5.35	2.00	2.25	2.00	.80	2.30				
24TB	1-1/2"	5.06	6.14	2.75	2.75	2.25	2.03	5.90				

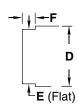
Optional
(Based on availability)

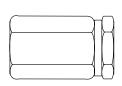




H200 SERIES DIMENSIONS										
End	Alum.	Brass	Stl. S		Steel					
Connection	(Sto	ck Size I	lex)	D Dia.	Е	F				
3T/3C	.625	.625	.625	.650	.560	.160/.160				
4T/4B	.875	.875	.812	.875	.750	.160/.160				
1P/5T,6T,6B	.937	.937	.875	.960	.813	.160/.250				
2P/8T,8B	1.125	1.250	1.125	1.250	1.000	.190/.310				
3P/10T,10B	1.375	1.375	1.250	1.375	1.125	.250/.310				
4P/12T,12B	1.750	1.875	1.750	1.875	1.625	.310/.440				
6P/16T,16B	2.000	2.250	2.000	2.125	1.875	.440/.500				
8P/20T,20B	2.250	2.500	2.250	2.500	2.125	.500/.560				

Optional (Based on availability)

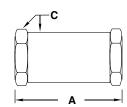




## End Connections, Dimensions (inches) & Weights

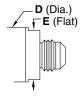
Optional (Based on availability)

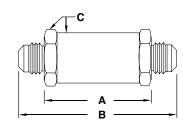




PP - FE	PP - FEMALE PIPE										
Dash	Tube	Α	В	C Hex	Opt. Dim	ensions	Weights (lbs)				
No.	Size	± .050	Ref.	& Rd.	D	Е	Alum	All Steel			
1PP	1/8"	1.70	.81	_	-	.05	.15	.14			
2PP	1/4"	2.25	1.00		1	.12	.36	.34			
3PP	3/8"	2.43	1.12	-	1	.15	.46	.43			
4PP	1/2"	2.93	1.50	1.50	1.25	.32	.98	.92			
6PP	3/4"	3.37	1.75	1.75	1.50	.49	1.50	1.41			
8PP	1"	3.99	2.00	2.00	1.75	.73	2.25	2.11			
10PP	1-1/4"	4.50	2.75	2.75	2.25	1.60	5.00	4.80			
12PP	1-1/2"	5.35	2.75	2.75	2.25	1.73	5.34	4.97			
16PP	2"	6.10	_	3.50	2.75	2.60	8.00	7.50			

Optional (Based on availability)





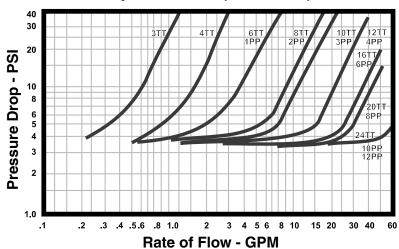
\* Exception: 200T-3TT-(A Dim) is 1.00; (B Dim) is 1.96; (C Dim) is .625

TT - MALE TUBE										
Dash	Tube	Α	В	C Hex	Opt. Dim	ensions	Weights (lbs)			
No.	Size	± .050	Ref.	& Rd.	D	Е	Alum	All Steel		
3TT	3/16"	.97*	1.93*	.56*		_	.03	.08		
4TT	1/4"	1.53	2.63	.75		_	.07	.18		
5TT	5/16"	1.53	2.63	.81	_	_	.07	.20		
6TT	3/8"	1.53	2.63	.81			.07	.20		
8TT	1/2"	1.81	3.12	1.00		_	.13	.35		
10TT	5/8"	2.06	3.58	1.12		_	.18	.49		
12TT	3/4"	2.50	4.23	1.50	1.75	1.50	.35	1.00		
16TT	1"	2.87	4.69	1.75	2.00	1.75	.53	1.50		
20TT	1-1/4"	3.37	5.29	2.00	2.25	2.00	.79	2.30		
24TT	1-1/2"	4.04	6.21	2.75	2.75	2.25	1.80	5.22		

**Flow Curves** 

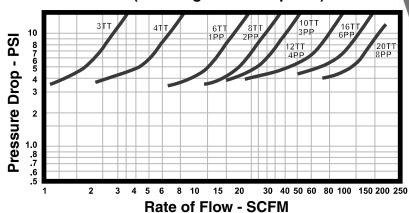
Model 249 262 233

## Hydraulic Fluid (MIL-H-5606)



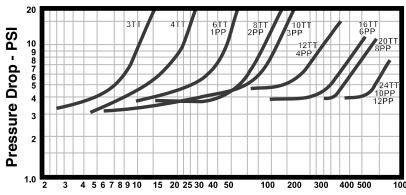
Model 249 262 233

## Air (Discharge to Atmosphere)



Model 249 262 233

## Air (100 PSI Inlet Pressure)



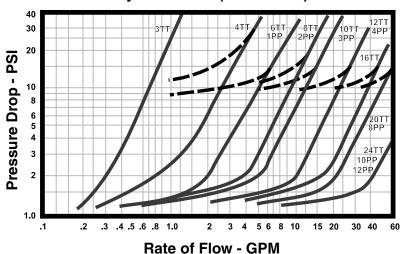
Rate of Flow - SCFM

	Flow Rates										
VALVE	TUBE	3	4	6	8	10	12	16	20	24	32
SIZE	PIPE			1	2	3	4	6	8	10–12	16
C <sub>v</sub> (nom	inal)	0.30	0.7	1.6	2.7	3.5	6.6	10.3	12.5	23.2	51

**Flow Curves** 

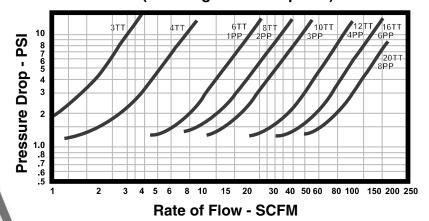
Model 259 232 269 264 265 253 224 220\*

## Hyraulic Fluid (MIL-H-5606)



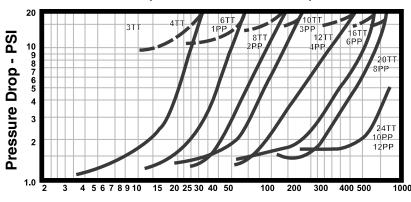
Model 259 232 269 264 265 253 224

## Air (Discharge to Atmosphere)



Model 259 232 269 264 265 253 224 220\*

## Air (100 PSI Inlet Pressure)



Rate of Flow - SCFM

\*220 approximately 6 psi higher at low rates

**How to Order** 

#### VARIATION

- **H -** Modified construction for 6,000 PSIG service (1/4" to 1-1/2" tube, 1/8" to 1-1/4" pipe & larger)
- **K** Cryogenic Service, special cleaning and testing (Stainless Steel valves only)

#### **BASIC MODEL NUMBER** -

200 Series

## O-RING MATERIAL TEMPERATURE & CRACKING PRESSURE RANGE

 49 - Buna N
 -65° F to +250° F 2–4 PSIG

 59 - Buna N
 -65° F to +275° F .5–1 PSIG

 69 - Buna N (fuels)
 -65° F to +180° F .5–1 PSIG

 62 - Ethylene
 -65° F to +180° F .5–1 PSIG

Propylene -65° F to +300° F 2–4 PSIG

64 - Fluorosilicone -80° F to +350° F .5–1 PSIG

65 - Kalrez® -40° F to +550° F .5–1 PSIG

33 - Neoprene -40° F to +240° F 2–4 PSIG

53 - Neoprene -40° F to +300° F .5–1 PSIG

24 - Silicone -70° F to +450° F .5–1 PSIG

32 - Viton® -20° F to +400° F .5–1 PSIG

20\* - Teflon® -100° F to +400° F 8 PSIG MAX

20\* - Teflon® (K220T)

-320° F to +165° F 8 PSIG MAX

80\* - Teflon® (No cryogenic testing)

-320° F to +165° F 8 PSIG MAX

## MATERIAL

- A 2024-T4/T351 Aluminum
- **B** Brass
- A1 6061-T6/T651 Aluminum
- S Steel
- **T -** 303 Stainless Steel
- T1 316 Stainless Steel

#### CRACKING PRESSURE

Call out dash number if not standard.

1 - 1 PSIG

#### **SPECIAL CHARACTERISTICS**

- 030 Hole in poppet head, thousandth of an inch
- L Lockwire

### SIZE & END CONNECTIONS (Inlet/Outlet)

Pipe Sizes in 1/8" Increments Tube Sizes in 1/16" Increments

- P Female Pipe, NPT
- **T Male Tube**, AS4395 (MS33656)
- **B** Female Tube, AND10050
- $\boldsymbol{C}$   $\boldsymbol{Gyrolok^{\intercal M}}$  Tube Fittings
- **D** Male Straight Tread, AS4395 (MS33656) w/ Cone Point removed
- E Flareless Male Tube, MS33514 (SAE)
- F Male Tube, SAE Flare 45°
- H Hose, MS33658
- J Female Tube, MS33649
- K British Parallel Pipe (Male)
- L British Parallel Pipe (Female)
- **R -** Female Tube, SAE Straight Thread, MS16142
- **S** British Taper Pipe (Male)
- **U** Bulkhead Tube, AS4396 (MS33657)
- **X** British Taper Pipe (Female)

\* For Teflon® specify stainless steel body material. The stainless steel valve design provides a Teflon® static seal for use in systems with low or high temperatures or with liquids or gases which would cause excessive swell or shrinkage of elastomeric compounds.

H 2 49 T1 - 4 TT(L) - 1

Teflon®, Kalrez® and Viton® are registered trademarks of Dupont. Gyrolok™ is a trademark of HOKE, Inc. Please consult your Circle Seal Controls Distributor or the factory for information on special connections, operating pressures and temperature ranges.

## For Your Safety

It is the sole responsibility of the system designer and user to select products suitable for their specific application requirements and to ensure proper installation, operation and maintenance of these products. Material compatibility product ratings and application details should be considered in the selection. Improper selection or use of products described herein can cause personal injury or property damage.

## Repair Kits:

In normal service the only part(s) which may require replacement is(are) the seal(s). A repair kit may be ordered by placing a K/ in front of the complete part number (i.e. K/H249T1-4TT(L)-1).